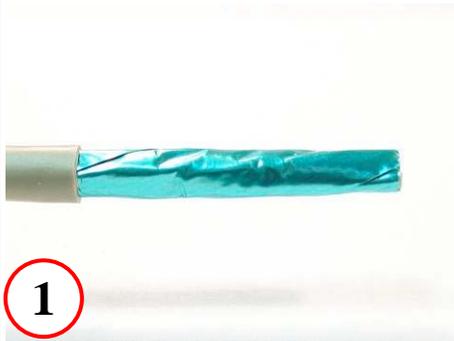


# Bel Stewart Connector

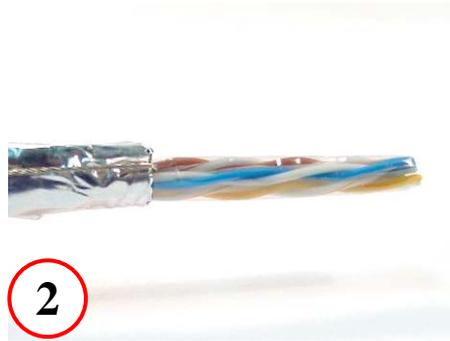
37 SERIES SHIELDED UNIBODY PLUG  
ASSEMBLY INSTRUCTIONS

11118 Susquehanna Trail South Glen Rock, PA 17327



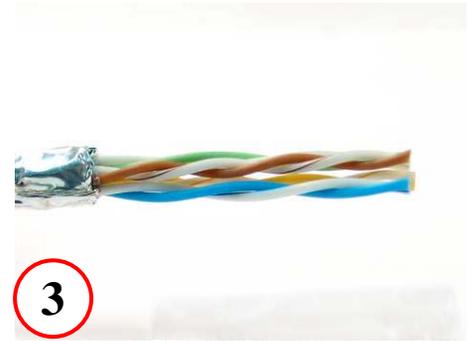
1

Strip off approx. 1.25" of cable jacket



2

Fold shield and drain back over jacket



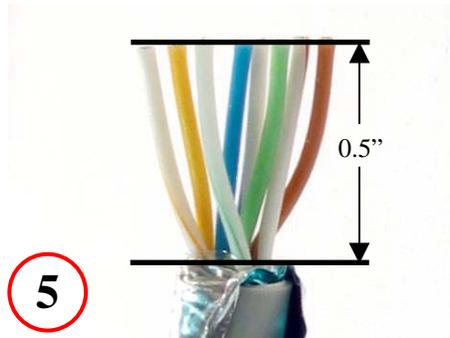
3

Trim insulating film layer



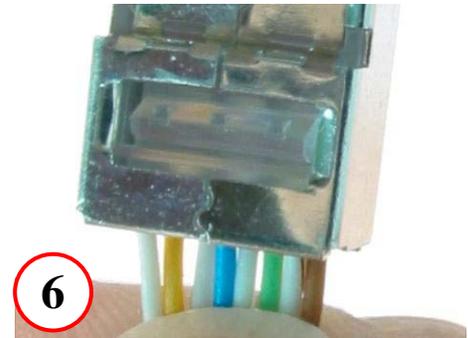
4

Untwist and Straighten pairs



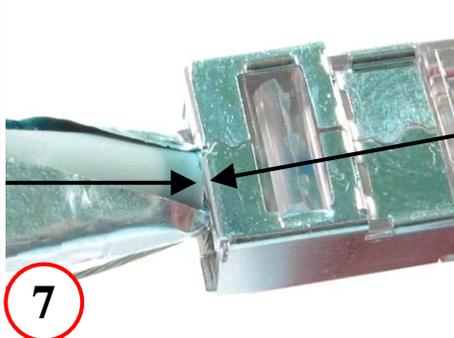
5

Arrange pairs (TIA 568-B shown) and trim at 0.5"



6

Insert wires into housing



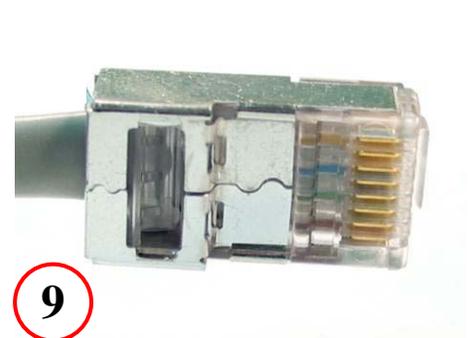
7

Slide wires into place. Hold housing at slight angle to cable as shown



8

Make sure all wires are visible through end of plug



9

Crimp contacts and strain relief, then trim shield and drain wire.