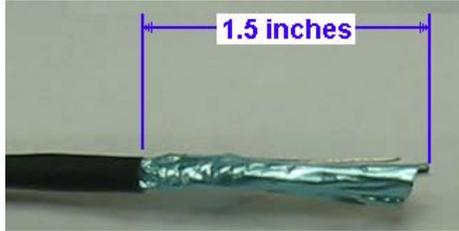


TDS8PC5 ASSEMBLY INSTRUCTIONS

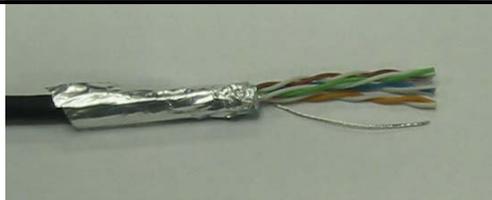
STEP 1.

Strip cable jacket approximately 1.5".



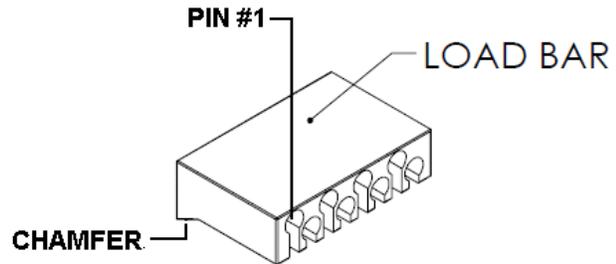
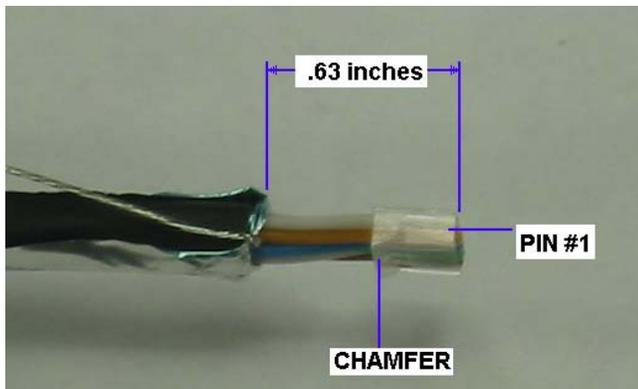
STEP 2.

Fold shielding back over cable jacket. Fold drain wire back over cable jacket. Note: the spine of the connector strain relief will lie on top of the drain wire. Alternatively, you can wrap the drain wire around the foil and crimp the strain relief over it.



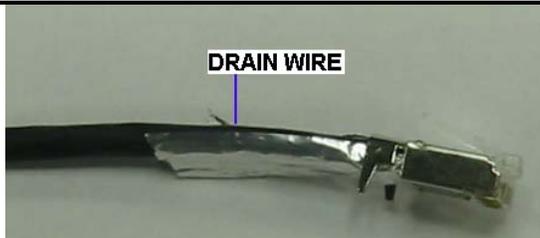
STEP 3.

Untwist pairs and straighten the conductors. Arrange per wire run list. Insert into loading bar. The face of the load bar should be approximately .63" from edge of jacket. Trim excess wire flush to the load bar as possible. Note the orientation of the load bar. The chamfer side will be facing down when inserted into the connector



STEP 4.

Insert prepared cable into plug. Note: twist the cable slightly as you install the load bar. This will make it easier to install. Bend strain relief to lie along cable. Note the drain wire will be covered by the spine of the strain relief



STEP 5.
Crimp the plug.



STEP 6.
Crimp strain relief. Trim excess foil and drain wire.

